

Troubleshooting Extrusion Seminar, Nov 4-5, 2010

1. Requirements for efficient troubleshooting

- Instrumentation
- Understanding the process
- Collection of historical data.
- Condition of the equipment
- Information on the feedstock

2. Tools for troubleshooting

- Temperature measurement devices
- Data acquisition systems
- Microscopy
- Thermochromic materials
- Thermal analysis
 - * DTA and DSC
 - * TGA
 - * FTIR
 - * TMA
 - * Torque rheometer
 - * Other thermal characterization

3. Systematic troubleshooting

- Upsets versus development problems
- Troubleshooting techniques
 - * Brainstorming sessions
 - * Flow charts
 - * Fishbone diagrams
- Machine related problems
 - * The drive system
 - * The feed system
 - * The heating and cooling system
 - * Wear problems
- Screw binding
 - * Mechanism of screw binding
 - * Solving screw binding problems

4. Polymer degradation

- Thermal degradation
- Mechanical degradation
- Chemical degradation
- Effect temperature and residence time
- Melt temperatures in extrusion
- Residence times in extrusion
- Solving degradation problems

Location:

NRC

75 Boul De Mortagne,
Boucherville,(Québec) J4B 6Y4 Canada

<http://www.nrc-cnrc.gc.ca/imi-imi/index.html>

Contact us for nearby hotels.
530-269-1082

Our local sponsor is NRC as well as

- 1- www.kwi-plm.com
- 2- www.xseedps.com

5. Extrusion instabilities

- Frequency of instability
 - * High frequency instabilities
 - * Screw frequency instabilities
 - * Low frequency instabilities
 - * Very slow fluctuations
 - * Random fluctuations
- Functional instabilities
 - * Solids conveying problems
 - * Melting related problems
 - * Melt conveying problems
 - * Mixing related instabilities
- Solving extrusion instabilities

6. Air entrapment

- Mechanism of air entrapment
- Avoiding air entrapment
- Removing entrapped air

7. Gel problems

- How and where gels can be produced
- Gels created in polymerization
- Gels created in the extrusion process
- How to measure gels
- Solving gel problems

8. Die flow problems

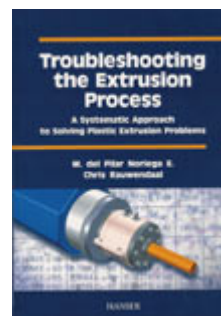
- Melt fracture
- Die lip buildup
- V- or W-patterns
 - Specks and discoloration
- Die lines and weld lines
- Solving die flow problem

9. Case studies

Attendees are encouraged to bring actual extrusion problems to the seminar for a hands-on application of the material presented

10. Computer aided troubleshooting

Demonstration of software designed to aid in troubleshooting extrusion problems



The book "[Troubleshooting the Extrusion Process](#)" will be available for a discounted price of \$65.00 with registration for the seminar.

Books are offered at a discount only if ordered with a seminar and will be delivered at the seminar.

The course fees are:	Prior to Oct 16	Oct 16-29	After Oct 29
Und & Opt Extrusion:	\$945.00	\$995.00	\$1095.00
Troubleshooting Extr:	\$695.00	\$750.00	\$850.00
Foam Extrusion:	\$945.00	\$995.00	\$1095.00
Sheet Extrusion:	\$695.00	\$750.00	\$850.00
If taking 2 courses:	-\$100.00	-\$100.00	-\$100.00
3 rd attendee discount (5%):			
Understanding Book (\$60.00)			
Troubleshooting Book (\$70.00)			
Polymer Extrusion (\$80.00)			
Thermoplastic Foam Extrusion (\$60.00)			
Total:			

A 5% discount will be given for the 3rd and up attendees from the same company. The course fees include lunch for each day and the handout material.

Cancellations: A refund, less \$100.00 cancellation fee, will be made if the registration is cancelled in writing by or on Oct 15, 2010. REE Inc. reserves the right to cancel one or more seminars or substitute instructors. Should this occur the attendees will be notified. We do not rake any responsibility for penalty fees or any other cost that may be incurred due to cancellation. We recommend that you book travel with refundable fares. Registrants who fail to attend are liable for the fees of the course registered for.

Fax registration to: 530-269-1084

Name:			
Title:			
Company:			
Billing Address:			
City:	State:		
Country:	Zip:		
Phone:			
Fax:			
E-Mail:			
Charge:	<input type="checkbox"/> Visa	<input type="checkbox"/> Mastercard	<input type="checkbox"/> American Express
PO# or CC#			Exp.: <input type="text"/> CVC: <input type="text"/>



10556 Combie Rd # 6677. Auburn, CA 95602-8908